

## S2130SS-3

For Engines: 1KZ

### Grade Identification

1 Series of holes located on the rear of the gasket.

|       |   |          |
|-------|---|----------|
| Hole: | 1 | = 0.90mm |
|       | 2 | = 0.95mm |
|       | 3 | = 1.00mm |
|       | 4 | = 1.05mm |
|       | 5 | = 1.10mm |

### Grade Selection

5 grades used at factory - 1 to 5. 3 grades used in aftermarket - 1,3 & 5. When replacing head gasket only, grade 3 replaces grades 2&3 and grade 5 replaces grades 4&5 otherwise select grade according to piston protrusion values.

|                 |                    |
|-----------------|--------------------|
| 0.08 to 0.12 mm | use Grade 1 0.90mm |
| 0.13 to 0.22 mm | use Grade 3 1.00mm |
| 0.23 to 0.33 mm | use Grade 5 1.10mm |

### Grades Available

|                 |               |
|-----------------|---------------|
| Grade 1: 0.90mm | S2130SS-1     |
| Grade 2: 0.95mm | Use S2130SS-3 |
| Grade 3: 1.00mm | S2130SS-3     |
| Grade 4: 1.05mm | Use S2130SS-5 |
| Grade 5: 1.10mm | S2130SS-5     |

